

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**SikaBiresin® TD165 Part B**



Revision Date: 31.08.2021  
Date of last issue: -

Version 1.0

Print Date 05.11.2021

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : SikaBiresin® TD165 Part B

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system, Product is not intended for consumer use

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG  
Tüffenwies 16  
8048 Zürich  
Telephone : +41 58 436 40 40  
Telefax : -  
E-mail address of person responsible for the SDS : EHS@ch.sika.com

### 1.4 Emergency telephone number

Tox Info Suisse  
CH-8028 Zurich  
+41(0)44 251 51 51 / Speed calling: 145

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.



- Precautionary statements : **Prevention:**
- P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/  
eye protection/ face protection.
- Response:**
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
P391 Collect spillage.

**Hazardous components which must be listed on the label:**

Polyoxypropylentriamine  
3-aminomethyl-3,5,5-trimethylcyclohexylamine  
Adduct IA (epoxy amine adduct)

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Polyoxypropylentriamine	39423-51-3 500-105-6 01-2119556886-20-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Dam. 1; H318 Aquatic Chronic 2; H411	>= 25 - < 40
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1A; H317 Aquatic Chronic 3; H412 Eye Dam. 1; H318	>= 25 - < 40



Adduct IA (epoxy amine adduct)	68609-08-5 614-657-1 01-2120106013-80-XXXX	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 5 - < 10
Substances with a workplace exposure limit :			
oxydipropanol	25265-71-8 246-770-3 01-2119456811-38-XXXX		>= 20 - < 25
2,2',2"-nitrilotriethanol Contains: 2-aminoethanol <= 0,2 %	102-71-6 203-049-8 01-2119486482-31-XXXX		>= 10 - < 20

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Gastrointestinal discomfort  
Allergic reactions  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.

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Risks : Health injuries may be delayed.  
corrosive effects  
sensitising effects

Harmful if swallowed.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
Causes severe burns.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : Treat symptomatically.

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**SECTION 5: Firefighting measures**

**5.1 Extinguishing media**

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

**5.2 Special hazards arising from the substance or mixture**

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

**5.3 Advice for firefighters**

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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**SECTION 6: Accidental release measures**

**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

**6.2 Environmental precautions**

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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**6.3 Methods and material for containment and cleaning up**

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**6.4 Reference to other sections**

For personal protection see section 8.

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**SECTION 7: Handling and storage**

**7.1 Precautions for safe handling**

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510) : 8A, Combustible, corrosive hazardous materials

Further information on storage stability : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

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**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational Exposure Limits**

Components	CAS-No.	Value type (Form	Control parame-	Basis *
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		of exposure)	ters *	
oxydipropanol	25265-71-8	TWA (inhalable dust)	140 mg/m3	CH SUVA
Further information: The substance can be present simultaneously as vapor and aerosol, Harm to the unborn child is not to be expected when the OEL-value is respected				
		STEL (inhalable dust)	280 mg/m3	CH SUVA
2,2',2"-nitrioltriethanol	102-71-6	TWA (inhalable dust)	5 mg/m3	CH SUVA
Further information: National Institute for Occupational Safety and Health, Harm to the unborn child is not to be expected when the OEL-value is respected				
		STEL (inhalable dust)	5 mg/m3	CH SUVA

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**8.2 Exposure controls**

**Personal protective equipment**

- Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water  
 Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
  
 Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
 organic vapor filter (Type A)  
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
 Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

**Environmental exposure controls**

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General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform  
respective authorities.

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## **SECTION 9: Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

Physical state : liquid  
Colour : amber  
Odour : amine-like

Boiling point/boiling range : No data available

Flash point : > 100 °C  
Method: closed cup

Auto-ignition temperature : No data available

pH : Not applicable

Vapour pressure : 0,02 hPa

Density : ca. 1,00 g/cm<sup>3</sup> (20 °C)

### **9.2 Other information**

No data available

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## **SECTION 10: Stability and reactivity**

### **10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

### **10.2 Chemical stability**

The product is chemically stable.

### **10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

### **10.4 Conditions to avoid**

Conditions to avoid : No data available

### **10.5 Incompatible materials**

Materials to avoid : No data available

### **10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful if swallowed.

#### Components:

##### **Polyoxypropylentriamine:**

Acute oral toxicity : LD50 Oral (Rat): > 550 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 1.001 mg/kg

##### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Acute oral toxicity : LD50 Oral (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,01 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

##### **Adduct IA (epoxy amine adduct):**

Acute oral toxicity : LD50 Oral (Rat, female): 300 - 2.000 mg/kg  
Method: OECD Test Guideline 423

#### **Skin corrosion/irritation**

Causes severe burns.

#### **Serious eye damage/eye irritation**

Causes serious eye damage.

#### **Respiratory or skin sensitisation**

##### **Skin sensitisation**

May cause an allergic skin reaction.

##### **Respiratory sensitisation**

Not classified based on available information.

##### **Germ cell mutagenicity**

Not classified based on available information.

##### **Carcinogenicity**

Not classified based on available information.

##### **Reproductive toxicity**

Not classified based on available information.

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**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l  
Exposure time: 72 h

**Adduct IA (epoxy amine adduct):**

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): 3,13 mg/l  
Exposure time: 72 h

Toxicity to fish (Chronic toxicity) : LC50: 1,62 mg/l  
Exposure time: 96 h  
Species: Danio rerio (zebra fish)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50: 1,75 mg/l  
Exposure time: 48 h  
Species: Daphnia magna (Water flea)

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

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### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Contaminated packaging : 15 01 10 [S] packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number

ADR : UN 2735  
IMDG : UN 2735  
IATA : UN 2735

### 14.2 UN proper shipping name

ADR : POLYAMINES, LIQUID, CORROSIVE, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine)  
IMDG : POLYAMINES, LIQUID, CORROSIVE, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine)  
IATA : Polyamines, liquid, corrosive, n.o.s.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine)

### 14.3 Transport hazard class(es)

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**ADR** : 8  
**IMDG** : 8  
**IATA** : 8

**14.4 Packing group**

**ADR**  
Packing group : III  
Classification Code : C7  
Hazard Identification Number : 80  
Labels : 8  
Tunnel restriction code : (E)

**IMDG**  
Packing group : III  
Labels : 8  
EmS Code : F-A, S-B

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 856  
Packing instruction (LQ) : Y841  
Packing group : III  
Labels : Corrosive

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 852  
Packing instruction (LQ) : Y841  
Packing group : III  
Labels : Corrosive

**14.5 Environmental hazards**

**ADR**  
Environmentally hazardous : yes

**IMDG**  
Marine pollutant : yes

**IATA (Passenger)**  
Environmentally hazardous : yes

**IATA (Cargo)**  
Environmentally hazardous : yes

**14.6 Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable for product as supplied.



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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
PIC Ordinance, ChemPICO (814.82)	:	Not applicable
REACH Information:	:	All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Water hazard class (Germany) : WGK 2 obviously hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Not applicable

#### Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

The product belongs to group 2 according to the Swiss Chemicals Ordinance (ChemO 813.11).



### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation
CH SUVA	:	Switzerland. Limit values at the work place
CH SUVA / TWA	:	Time Weighted Average
CH SUVA / STEL	:	Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

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Acute Tox. 4	H302
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 2	H411

**Classification procedure:**

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

CH / EN